SAFETY DATA SHEET



Date of issue/Date of revision 15 November 2017

Version 9.01

Section 1. Identification

Product name : Acrylic Enamel

Product code : JE-1

Other means of

identification

: Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications.

Use of the substance/

mixture

: Coating. Paints. Painting-related materials.

Uses advised against : Not applicable.

Manufacturer : PPG Industries. Inc.

One PPG Place,

Pittsburgh, PA 15272

Emergency telephone

<u>number</u>

: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) 01-800-00-21-400 (Mexico)

Technical Phone Number : (740) 363-9610 (DELAWARE, OH) 8:00 a.m. - 5:00 p.m. EST

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 2
ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2

TOXIC TO REPRODUCTION (Unborn child) - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous

system (CNS), hearing organs, kidneys, liver) - Category 1

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 100% (Oral),

100% (Dermal), 100% (Inhalation)

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Section 2. Hazards identification

GHS label elements

Hazard pictograms







Signal word

Hazard statements

: Danger

: Highly flammable liquid and vapor.

Harmful if inhaled.

Causes serious eye irritation.

Causes skin irritation.

Suspected of damaging the unborn child.

Suspected of causing cancer.
May cause respiratory irritation.
May cause drowsiness or dizziness.

Causes damage to organs through prolonged or repeated exposure. (central nervous

system (CNS), hearing organs, kidneys, liver)

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Response

: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage Disposal

- : Store locked up. Store in a well-ventilated place. Keep cool.
- : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated. DANGER - RAGS, STEEL WOOL OR WASTE SOAKED WITH THIS PRODUCT MAY SPONTANEOUSLY CATCH FIRE IF IMPROPERLY DISCARDED. IMMEDIATELY AFTER EACH USE, PLACE RAGS, STEEL WOOL OR WASTE IN A SEALED WATER-FILLED METAL CONTAINER.

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Section 2. Hazards identification

Hazards not otherwise classified

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Product name : Acrylic Enamel

Ingredient name	%	CAS number
diiron trioxide	≥50 - ≤75	1309-37-1
Mica-group minerals	≥50 - ≤75	12001-26-2
xylene	≥50 - ≤75	1330-20-7
titanium dioxide	≥50 - ≤75	13463-67-7
heptan-2-one	≥20 - ≤46	110-43-0
n-butyl acetate	≥10 - ≤20	123-86-4
2-methoxy-1-methylethyl acetate	≥10 - ≤20	108-65-6
Naphtha (petroleum), heavy alkylate	≥10 - ≤20	64741-65-7
ethylbenzene	≥10 - ≤18	100-41-4
toluene	≥5.0 - ≤10	108-88-3
Aluminium powder (stabilized)	≥5.0 - ≤10	7429-90-5
Solvent naphtha (petroleum), light aromatic	≥5.0 - ≤10	64742-95-6
pentan-2-one	≥5.0 - ≤10	107-87-9
tin dioxide	≥1.0 - ≤5.0	18282-10-5
zirconium dioxide	≥1.0 - ≤5.0	1314-23-4
acetone	≥1.0 - ≤5.0	67-64-1
Stoddard solvent	≥1.0 - ≤5.0	8052-41-3
1,2,4-trimethylbenzene	≥1.0 - ≤4.0	95-63-6
butanone	≥1.0 - ≤5.0	78-93-3
[1,3,8,16,18,24-hexabromo-2,4,9,10,11,15,17,22,23,25-decachloro-29H,31H-	≥1.0 - ≤5.0	14302-13-7
phthalocyaninato(2-)-N29,N30,N31,N32]copper		
[1-[[(2-hydroxyphenyl)imino]methyl]-2-naphtholato(2-)-N,O,O']copper	≥0.10 - ≤2.3	15680-42-9
quino[2,3-b]acridine-6,7,13,14(5H,12H)-tetrone	≥1.0 - ≤5.0	1503-48-6
Naphtha (petroleum), hydrotreated heavy	≥1.0 - ≤5.0	64742-48-9
2-butoxyethyl acetate	≤1.6	112-07-2
carbon black, respirable powder	≤1.0	1333-86-4
4-methylpentan-2-one	<1.0	108-10-1
2-butanone oxime	<1.0	96-29-7
cumene	<1.0	98-82-8

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids

apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness. May cause respiratory irritation.

Skin contact: Causes skin irritation. Defatting to the skin.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering

redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced fetal weight increase in fetal deaths skeletal malformations

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Section 4. First aid measures

Ingestion

: Adverse symptoms may include the following: reduced fetal weight

increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon oxides nitrogen oxides sulfur oxides

halogenated compounds metal oxide/oxides Formaldehyde.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, : including any incompatibilities

Do not store above the following temperature: 35°C (95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
diiron trioxide	ACGIH TLV (United States, 3/2017).
	TWA: 5 mg/m³ 8 hours. Form: Respirable
	fraction
	OSHA PEL (United States, 6/2016).
	TWA: 10 mg/m³ 8 hours.
Mica-group minerals	ACGIH TLV (United States, 3/2017).
	TWA: 3 mg/m³ 8 hours. Form: Respirable
	fraction
	OSHA PEL Z3 (United States, 6/2016).
	TWA: 20 mppcf 8 hours.
xylene	ACGIH TLV (United States, 3/2017).
	STEL: 651 mg/m³ 15 minutes.
	STEL: 150 ppm 15 minutes.
	TWA: 434 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
	OSHA PEL (United States, 6/2016).
	TWA: 435 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.
titanium dioxide	OSHA PEL (United States, 6/2016).
	TWA: 15 mg/m³ 8 hours. Form: Total dust
	ACGIH TLV (United States, 3/2017).

Section 8. Exposure controls/personal protection

TWA: 10 mg/m³ 8 hours. ACGIH TLV (United States, 3/2017). heptan-2-one TWA: 233 mg/m³ 8 hours. TWA: 50 ppm 8 hours. OSHA PEL (United States, 6/2016). TWA: 465 mg/m³ 8 hours. TWA: 100 ppm 8 hours. n-butyl acetate OSHA PEL (United States, 6/2016). TWA: 710 mg/m³ 8 hours. TWA: 150 ppm 8 hours. ACGIH TLV (United States, 3/2017). STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours. IPEL (PPG, 10/2017). Absorbed through 2-methoxy-1-methylethyl acetate skin. TWA: 30 ppm STEL: 90 ppm Naphtha (petroleum), heavy alkylate ethylbenzene ACGIH TLV (United States, 3/2017). TWA: 20 ppm 8 hours. OSHA PEL (United States, 6/2016). TWA: 435 mg/m³ 8 hours. TWA: 100 ppm 8 hours. toluene OSHA PEL Z2 (United States, 2/2013). AMP: 500 ppm 10 minutes. CEIL: 300 ppm TWA: 200 ppm 8 hours. ACGIH TLV (United States, 3/2017). TWA: 20 ppm 8 hours. ACGIH TLV (United States, 3/2017). aluminium powder (stabilised) TWA: 1 mg/m³ 8 hours. Form: Respirable fraction OSHA PEL (United States, 6/2016). TWA: 5 mg/m³, (as Al) 8 hours. Form: Respirable fraction TWA: 15 mg/m³, (as Al) 8 hours. Form: Total dust Solvent naphtha (petroleum), light aromatic None. pentan-2-one OSHA PEL (United States, 6/2016). TWA: 700 mg/m³ 8 hours. TWA: 200 ppm 8 hours. ACGIH TLV (United States, 3/2017). STEL: 150 ppm 15 minutes. tin dioxide ACGIH TLV (United States, 3/2017). TWA: 2 mg/m³, (as Sn) 8 hours. **OSHA PEL (United States).** TWA: 2 ma/m³ TWA: 2 mg/m3 Form: Total dust zirconium dioxide ACGIH TLV (United States, 3/2017). STEL: 10 mg/m³, (as Zr) 15 minutes. TWA: 5 mg/m³, (as Zr) 8 hours. OSHA PEL (United States, 6/2016). **United States** Page: 8/21

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Section 8. Exposure controls/personal protection

TWA: 5 mg/m³, (as Zr) 8 hours. OSHA PEL (United States). STEL: 10 mg/m³, (as Zr) TWA: 5 mg/m³, (as Zr) ACGIH TLV (United States, 3/2017). acetone STEL: 500 ppm 15 minutes. TWA: 250 ppm 8 hours. OSHA PEL (United States, 6/2016). TWA: 2400 mg/m³ 8 hours. TWA: 1000 ppm 8 hours. ACGIH TLV (United States, 3/2017). Stoddard solvent TWA: 525 mg/m³ 8 hours. TWA: 100 ppm 8 hours. OSHA PEL (United States, 6/2016). TWA: 2900 mg/m³ 8 hours. TWA: 500 ppm 8 hours. ACGIH TLV (United States, 3/2017). 1,2,4-trimethylbenzene TWA: 123 mg/m³ 8 hours. TWA: 25 ppm 8 hours. ACGIH TLV (United States, 3/2017). butanone STEL: 885 mg/m³ 15 minutes. STEL: 300 ppm 15 minutes. TWA: 590 mg/m³ 8 hours. TWA: 200 ppm 8 hours. OSHA PEL (United States, 6/2016). TWA: 590 mg/m³ 8 hours. TWA: 200 ppm 8 hours. [1,3,8,16,18,24-hexabromo-2,4,9,10,11,15,17,22,23,25-decachloro-29H, None. 31H-phthalocyaninato(2-)-N29,N30,N31,N32]copper [1-[[(2-hydroxyphenyl)imino]methyl]-2-naphtholato(2-)-N,O,O']copper None. quino[2,3-b]acridine-6,7,13,14(5H,12H)-tetrone None. Naphtha (petroleum), hydrotreated heavy None. 2-butoxyethyl acetate ACGIH TLV (United States, 3/2017). TWA: 20 ppm 8 hours. carbon black, respirable powder ACGIH TLV (United States, 3/2017). TWA: 3 mg/m³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 6/2016). TWA: 3.5 mg/m³ 8 hours. 4-methylpentan-2-one ACGIH TLV (United States, 3/2017). STEL: 75 ppm 15 minutes. TWA: 20 ppm 8 hours. OSHA PEL (United States, 6/2016). TWA: 410 mg/m³ 8 hours. TWA: 100 ppm 8 hours. IPEL (PPG). 2-butanone oxime TWA: 3 ppm STEL: 9 ppm cumene ACGIH TLV (United States, 3/2017). TWA: 50 ppm 8 hours. OSHA PEL (United States, 6/2016). Absorbed through skin.

Section 8. Exposure controls/personal protection

TWA: 245 mg/m³ 8 hours. TWA: 50 ppm 8 hours.

= Skin sensitization

= Total dust

= Potential skin absorption

= Respiratory sensitization

= Threshold Limit Value

= Time Weighted Average

= Short term Exposure limit values

Key to abbreviations

S = Acceptable Maximum Peak ACGIH = American Conference of Governmental Industrial Hygienists. SR SS

С = Ceiling Limit F STEL = Fume IPEL = Internal Permissible Exposure Limit TD OSHA Occupational Safety and Health Administration. TLV

= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Consult local authorities for acceptable exposure limits.

procedures

= Respirable

R

Recommended monitoring: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

TWA

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection

: Chemical splash goggles.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

For prolonged or repeated handling, use the following type of gloves:

Recommended: polyvinyl alcohol (PVA), Chloroprene, PVC, nitrile rubber, butyl rubber, Viton®

Not recommended: natural rubber (latex)

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Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Not available.

Odor : Not available.

Odor threshold : Not available.

pH : Not available.

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 7.78°C (46°F)

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Evaporation rate: Not available.Vapor pressure: Not available.Vapor density: Not available.

Relative density : 1.01
Density (lbs / gal) : 8.43

Solubility : Insoluble in the following materials: cold water.

Partition coefficient: n-

octanol/water

: Not available.

Viscosity : Kinematic (40°C (104°F)): >0.21 cm²/s (>21 cSt)

Volatility : 61% (v/v), 52% (w/w)

% Solid. (w/w) : 48.42

Physical property values shown in this section are calculated averages. For specific product information, contact your PPG Sales Representative.

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Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

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Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products

: Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
diron trioxide	LD50 Oral	Rat	10 g/kg	-
xylene	LD50 Dermal	Rabbit	>1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
titanium dioxide	LD50 Oral	Rat	>11 g/kg	-
heptan-2-one	LC50 Inhalation Vapor	Rat	>16.7 mg/l	4 hours
	LD50 Dermal	Rabbit	10.206 g/kg	-
	LD50 Oral	Rat	1.6 g/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
2-methoxy-1-methylethyl	LD50 Dermal	Rabbit	>5 g/kg	-
acetate				
	LD50 Oral	Rat	8532 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-
Solvent naphtha (petroleum),	LD50 Dermal	Rabbit	3.48 g/kg	-
light aromatic				
	LD50 Oral	Rat	8400 mg/kg	-
pentan-2-one	LD50 Dermal	Rabbit	6500 mg/kg	-
	LD50 Oral	Rat	1600 mg/kg	-
tin dioxide	LD50 Oral	Rat	>20 g/kg	-
acetone	LC50 Inhalation Vapor	Rat	76000 mg/m ³	4 hours

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Section 11. Toxicological information

	LD50 Dermal	Rabbit	15.8 g/kg	-
	LD50 Oral	Rat	5800 mg/kg	-
Stoddard solvent	LD50 Oral	Rat	>5 g/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
	LD50 Oral	Rat	5 g/kg	-
butanone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
[1-[[(2-hydroxyphenyl)imino]	LC50 Inhalation Dusts and mists	Rat	>1000 mg/m ³	4 hours
methyl]-2-naphtholato(2-)-N,				
O,O']copper				
Naphtha (petroleum),	LD50 Oral	Rat	>6 g/kg	-
hydrotreated heavy				
2-butoxyethyl acetate	LD50 Dermal	Rabbit	1500 mg/kg	-
	LD50 Oral	Rat	1800 mg/kg	-
carbon black, respirable	LD50 Dermal	Rabbit	>3 g/kg	-
powder				
	LD50 Oral	Rat	>15400 mg/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapor	Rat	12.3 mg/l	4 hours
	LD50 Oral	Rat	2.08 g/kg	-
2-butanone oxime	LD50 Oral	Rat	930 mg/kg	-
cumene	LC50 Inhalation Vapor	Rat	39000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	1400 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Skin : There are no data available on the mixture itself.
 Eyes : There are no data available on the mixture itself.
 Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Classification

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Product name Acrylic Enamel

Section 11. Toxicological information

Product/ingredient name	OSHA	IARC	NTP
diiron trioxide	-	3	-
xylene	-	3	-
titanium dioxide	-	2B	-
ethylbenzene	-	2B	-
toluene	-	3	-
carbon black, respirable	-	2B	-
powder			
4-methylpentan-2-one	-	2B	-
cumene	-	2B	Reasonably anticipated to be a human carcinogen.

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category
xylene	Category 3
n-butyl acetate	Category 3
toluene	Category 3
Solvent naphtha (petroleum), light aromatic	Category 3
pentan-2-one	Category 3
acetone	Category 3
1,2,4-trimethylbenzene	Category 3
butanone	Category 3
Naphtha (petroleum), hydrotreated heavy	Category 3
4-methylpentan-2-one	Category 3
cumene	Category 3

Specific target organ toxicity (repeated exposure)

Name	Category
xylene	Category 2
ethylbenzene	Category 2
toluene	Category 2
Stoddard solvent	Category 1
2-butoxyethyl acetate	Category 2
cumene	Category 2

Target organs

: Contains material which causes damage to the following organs: brain, central nervous system (CNS), eye, lens or cornea.

Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, the reproductive system, liver, heart, spleen, lymphatic system, peripheral nervous system, gastrointestinal tract, upper respiratory tract, skin, bone marrow, ears, testes.

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Product name Acrylic Enamel

Section 11. Toxicological information

Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
Naphtha (petroleum), heavy alkylate	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
Stoddard solvent	ASPIRATION HAZARD - Category 1
Naphtha (petroleum), hydrotreated heavy	ASPIRATION HAZARD - Category 1
cumene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness. May cause respiratory irritation.

Skin contact: Causes skin irritation. Defatting to the skin.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

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Section 11. Toxicological information

Conclusion/Summary

: There are no data available on the mixture itself. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatique, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate

effects

There are no data available on the mixture itself.There are no data available on the mixture itself.

Potential delayed effects

<u>Long term exposure</u>

Potential immediate

effects

There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Potential delayed effects : Potential chronic health effects

General :

Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Suspected of causing cancer. Risk of cancer depends on duration and level of

Carcinogenicity : Suspected exposure.

Mutagenicity: No known significant effects or critical hazards.Teratogenicity: Suspected of damaging the unborn child.Developmental effects: No known significant effects or critical hazards.Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value	
Ø ral	7760.9 mg/kg	
Dermal	3141.5 mg/kg	
Inhalation (gases)	6451.2 ppm	
Inhalation (vapors)	16.48 mg/l	
Inhalation (dusts and mists)	2.15 mg/l	

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
titanium dioxide 2-methoxy-1-methylethyl acetate	Acute LC50 >100 mg/l Fresh water Acute LC50 161 mg/l Fresh water	Daphnia - Daphnia magna Fish	48 hours 96 hours
ethylbenzene	Acute LC50 150 to 200 mg/l Fresh water	Fish - Lepomis macrochirus - Young of the year	96 hours

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
ethylbenzene	-	-	Readily
toluene	-	-	Readily
acetone	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.16	7.4 to 18.5	low
heptan-2-one	1.98	-	low
n-butyl acetate	1.78	-	low
2-methoxy-1-methylethyl	0.56	-	low
acetate			
ethylbenzene	3.15	79.43	low
toluene	2.73	8.32	low
pentan-2-one	0.91	-	low
acetone	-0.24	3	low
Stoddard solvent	3.16 to 7.06	-	high
1,2,4-trimethylbenzene	3.63	120.23	low
butanone	0.29	-	low
2-butoxyethyl acetate	1.51	-	low
4-methylpentan-2-one	1.31	-	low
2-butanone oxime	0.63	5.01	low
cumene	3.66	35.48	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.
Product RQ (lbs)	179.57	Not applicable.	Not applicable.
RQ substances	(xylene, ethylbenzene)	Not applicable.	Not applicable.

Additional information

DOT : Package sizes shipped in quantities less than the product reportable quantity are not subject to the

RQ (reportable quantity) transportation requirements.

IMDG : None identified. **IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

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Product name Acrylic Enamel

Section 15. Regulatory information

United States

United States inventory (TSCA 8b): All components are listed or exempted.

United States - TSCA 5(a)2 - Final significant new use rules:

2-ethoxyethyl acetate Listed 2-ethoxyethanol Listed

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : Fire hazard

Immediate (acute) health hazard Delayed (chronic) health hazard

Composition/information on ingredients

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
xylene	Yes.	No.	No.	Yes.	Yes.
titanium dioxide	No.	No.	No.	No.	Yes.
heptan-2-one	Yes.	No.	No.	Yes.	No.
n-butyl acetate	Yes.	No.	No.	Yes.	No.
2-methoxy-1-methylethyl acetate	Yes.	No.	No.	No.	No.
Naphtha (petroleum), heavy alkylate	Yes.	No.	No.	Yes.	No.
ethylbenzene	Yes.	No.	No.	Yes.	Yes.
toluene	Yes.	No.	No.	Yes.	Yes.
aluminium powder (stabilised)	Yes.	No.	No.	No.	No.
Solvent naphtha (petroleum), light aromatic	Yes.	No.	No.	Yes.	No.
pentan-2-one	Yes.	No.	No.	Yes.	No.
acetone	Yes.	No.	No.	Yes.	No.
Stoddard solvent	Yes.	No.	No.	Yes.	Yes.
1,2,4-trimethylbenzene	Yes.	No.	No.	Yes.	No.
butanone	Yes.	No.	No.	Yes.	No.
[1,3,8,16,18,24-hexabromo-2,4,9,10, 11,15,17,22,23,25-decachloro-29H, 31H-phthalocyaninato(2-)-N29,N30, N31,N32]copper	Yes.	No.	No.	Yes.	No.
[1-[[(2-hydroxyphenyl)imino]methyl] -2-naphtholato(2-)-N,O,O']copper	Yes.	No.	No.	Yes.	No.
quino[2,3-b]acridine-6,7,13,14(5H,12H) -tetrone	Yes.	No.	No.	Yes.	No.
Naphtha (petroleum), hydrotreated heavy	Yes.	No.	No.	Yes.	No.
2-butoxyethyl acetate	Yes.	No.	No.	Yes.	Yes.
carbon black, respirable powder	Yes.	No.	No.	No.	Yes.
4-methylpentan-2-one	Yes.	No.	No.	Yes.	Yes.
2-butanone oxime	Yes.	No.	No.	Yes.	Yes.

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Product name Acrylic Enamel

Section 15. Regulatory information

umene	Yes.	No.	No.	Yes.	Yes.	ł
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SARA 313

	<u>Chemical name</u>	<u>CAS number</u>	<u>Concentration</u>
Supplier notification	: xylene	1330-20-7	30 - 60
	ethylbenzene	100-41-4	7 - 13
	toluene	108-88-3	5 - 10
	Aluminium powder (stabilized)	7429-90-5	5 - 10
	1,2,4-trimethylbenzene	95-63-6	1 - 5
	[1-[[(2-hydroxyphenyl)imino]methyl]-2-naphtholato (2-)-N,O,O']copper	15680-42-9	0.5 - 1.5
	2-butoxvethyl acetate	112-07-2	0.5 - 1.5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health: 2 * Flammability: 3 Physical hazards: 1

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health: 2 Flammability: 3 Instability: 1

Date of previous issue : 11/6/2017
Organization that prepared : EHS

the MSDS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Disclaimer

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Product name Acrylic Enamel

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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